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D3220-042
Job Sheet 183354



Part No: D3220-042

Job Qty: 2 ea

Part Name: Doubler Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/17/18

Job Tracking No:

Due Date: 9/28/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 05-11-06 JLM IPP: B 06.11.15 waterjet EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		9/28/18	0.00	0.00	Start Up Waterjet		SEP 18/09/2018
100	Waterjet	2 pcs		9/28/18	0.06	0.16	Waterjet1		SEP 18/09/2018
110	QC	2 pcs		9/28/18	0.00	0.00	QC2 Waterjet-1		SEP 18/09/2018
120	QC	2 pcs		9/28/18	0.00	0.00	QC8-2		SEP 21 2018 68
130	Small Fab	2 pcs		9/28/18	0.00	0.14	Small Fab-3		SEP 21 2018 68
140	QC	2 pcs		9/28/18	0.00	0.00	QC5		SEP 24 2018 68
150	HandFinish	2 pcs		9/28/18	0.00	0.19	HandFinish1		SEP 18/09/2018
160	QC	2 pcs		9/28/18	0.00	0.00	QC3		SEP 25 2018 68
170	Small Fab	2 pcs		9/28/18	0.00	0.14	Small Fab-3		SEP 26 2018 68
180	QC	2 pcs		9/28/18	0.00	0.00	QC5		SEP 26 2018 68
190	Packaging	2 pcs		9/28/18	0.00	0.00	Packaging3-1		SEP 26 2018 68
200	QC21-SA	2 Ea		9/28/18	0.00	0.00	QC21		SEP 28 2018

Part Op 100 - 1-Cut D3220-2 as per Dwg D3220

Descriptions: 130 - 1-Deburr 2-C'sink D3220-2 as per Dwg D3220

170 - Assemble D3220-042 doubler as per Dwg D3220

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.050	2024-T3 .050 Sheet	1.3852 sf (.6926 ea)	90-Start up Operation	M137626
MS20426AD3-3	Rivet	16 Ea (8 ea)	170-Small Fab	5018535
MS21059L4	Nutplate	8 Ea (4 ea)	170-Small Fab	5074203

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.050	1	57	0
170-Small Fab	MS20426AD3-3	16	3,509	0
	MS21059L4	8	60	0

Part Specifications

Specifications could not be found.

Plex 9/17/18 10:10 AM Dart.Gagnon.Michelle

Date: 09/20/18

Instructions: Various STC's

Exp Date:

Inspector:

Revision:

Serial No/Batch: S112269

Job No: 183354

Part: D3220-042



Container No: S112269

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